

# Type 3246-1 and Type 3246-7 Pneumatic Control Valves

## Type 3246 Globe Valve



With long insulating section and circulation inhibitor  
Class 600 and 900/PN 100 and 160

### Application

Globe valve for cryogenic applications

**Valve size** NPS ½ to 8 · DN 15 to 200  
**Pressure rating** Class 600 and 900 · PN 100 and 160  
**Temperatures** -325 to +149 °F · -196 to +65 °C



Type 3246 Globe Valve operated with

- Type 3271 Pneumatic Actuator (Type 3246-1 Control Valve)
- Type 3277 Pneumatic Actuator (Type 3246-7 Control Valve) for integral positioner attachment

Valve body made of

- Cast stainless steel

Low-noise valve plug

- Metal seal
- High-performance metal seal

The control valves, designed according to the modular assembly principle, can be equipped with various accessories: Positioners, limit switches, solenoid valves and other accessories according to IEC 60534-6 and NAMUR recommendation (see Information Sheet ▶ T 8350 for more details).

### Version

**Standard version** with double PTFE packing, long insulating section and circulation inhibitor · Valve size NPS ½ to 8 (DN 15 to 200) · Class 600 and 900 (PN 100 and 160)  
Flanges or welding ends

- **Type 3246-1** (Fig. 1) · With Type 3271 Actuator with 350 to 2800 cm<sup>2</sup> actuator area (see Data Sheets ▶ T 8310-1, ▶ T 8310-2 and ▶ T 8310-3)
- **Type 3246-7** · With Type 3277 Actuator with 175 to 750 cm<sup>2</sup> actuator area (see Data Sheet ▶ T 8310-1)

### Further versions

- **Type 3246-1 or Type 3246-7 Globe Valve** · With long insulating section and circulation inhibitor, NPS ½ to 10 (DN 15 to 250), Class 150 and 300 (PN 16 and 40)  
See Data Sheet ▶ T 8046-1
- **Type 3246-1 or Type 3246-7 Three-way Valve** · With long insulating section and circulation inhibitor, NPS ½ to 6 (DN 15 to 150), Class 150 and 300 (PN 16 and 40)  
See Data Sheet ▶ T 8046-3
- **Perforated plug** · See Data Sheet ▶ T 8086



Fig. 1: Type 3246-1 with circulation inhibitor, welding ends, long insulating section and cover plate with collar

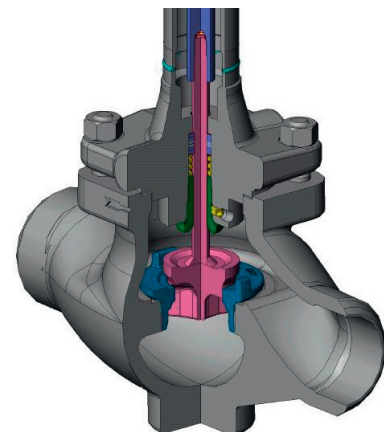


Fig. 2: Type 3246 Valve with circulation inhibitor

## Principle of operation

The medium flows in the flow-to-open direction through the valve. The valve plug determines the cross-sectional area of flow. The circulation inhibitor at the bottom minimizes the effects of the medium flow in the insulating section.

## Fail-safe position

Depending on how the springs are arranged in the pneumatic actuator (see Data Sheets ▶ T 8310-1, ▶ T 8310-2 and ▶ T 8310-3), the valve has two different fail-safe positions effective upon air supply failure.

- **Actuator stem extends (fail-close):** The valve closes when the supply air fails.
- **Actuator stem retracts (fail-open):** The valve opens when the supply air fails.

## Differential pressures

Permissible differential pressures are listed in Information Sheet ▶ T 8000-4

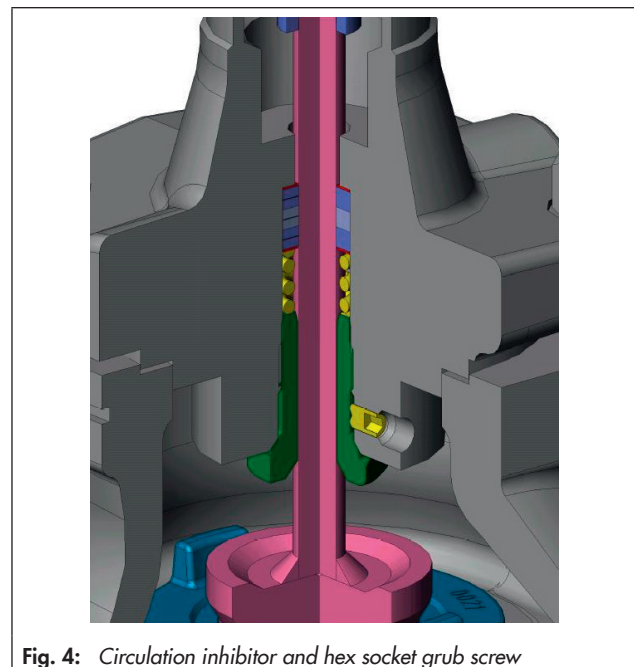
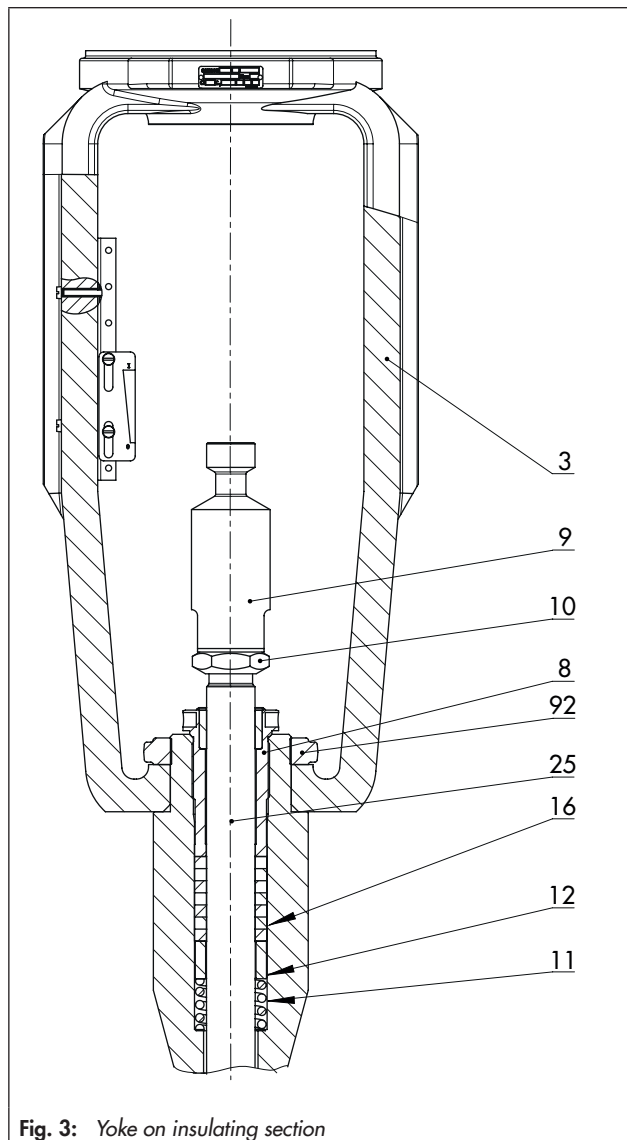


Fig. 4: Circulation inhibitor and hex socket grub screw

### Legend for Fig. 3

3	Yoke	12	Washer
8	Threaded bushing	16	Packing
9	Stem connector nut	25	Plug stem extension
10	Lock nut	92	Castellated nut
11	Spring		

## Servicing instructions · For trained personnel only

### Installation into the pipeline

It is not necessary to remove the insulating section to weld the body in the pipeline.



#### **NOTICE**

*The temperature at the joint between the body and the insulating section must not exceed 65 °C.*

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### Lubricant

Before installation or assembly, apply a suitable lubricant to the following components:

- Plug stem, seat and plug
- Thread of the threaded bushing (8)
- Thread of the castellated nut (92)
- Stem connector nut (9) and stem connector
- All parts of the top packing (16) with self-adjusting spring (11)



#### **NOTICE**

*Only apply lubricant to the top packing. Do not apply any lubricant to the packing rings of the circulation inhibitor.*

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### Top packing

- Renew or service the top packing (16) only in case of leakage.
- Tighten threaded bushing (8) on assembly.
- On performing work on the packing, only remove the yoke (3). The insulating section can remain mounted on the valve.

### Seat or plug

To perform maintenance work on the seat or plug, remove the insulating section together with yoke (3).

### Circulation inhibitor (Fig. 4)

A spring-loaded circulation inhibitor is used in place of a bottom metal guide bushing.

Removal or assembly of the plug:

1. Undo the hex socket grub screw at the side.
2. Unscrew the threaded bushing of the circulation inhibitor.

Renewing seals:

Insert the spring at the circulation inhibitor between the seals and threaded bushing.

### Mounting and operating instructions

Refer to ► EB 8051 for more instructions on how to mount the actuator as well as installation, operation and maintenance of the Type 3251 Globe Valve.

**Table 1: Technical data for Type 3246 Globe Valve with circulation inhibitor**

Material	Cast stainless steel A351 CF8/1.4308	
Valve size	NPS ½ to 8 · DN 15 to 200	
Pressure rating	Class 600 and 900 · PN 100 and 160	
Type of end connections	ANSI	Flanges with raised face · Welding ends
	DIN	Flanges Form B1 · Welding ends
Seat/plug seal	Metal seal · High-performance metal seal · Stellite®	
Characteristic	Equal percentage · Linear · Quick opening	
Rangeability	50:1	
<b>Temperature ranges</b> · Permissible operating pressures according to pressure-temperature diagrams (see Information Sheet ▶ T 8000-2)		
Valve with	PTFE packing	-325 to +149 °F · -196 to +65 °C
<b>Leakage class according to ANSI/FCI 70-2 or IEC 60534-4</b>		
Valve plug	Metal seal	IV
	High-performance metal seal	V

**Table 2: Materials**

Standard version Body and flanges	Cast stainless steel A351 CF8/1.4308	
Seat and plug <sup>1)</sup>	Metal seal	CrNi steel
Guide bushings		CrNi steel
Packing	Self-adjusting	V-ring packing: PTFE with carbon · Spring: 1.4310
Circulation inhibitor	NPS ½ to 6 (DN 15 to 150)	PTFE with silk cord, spring-loaded · Bushing 2.4360 (Monel)
	NPS 8 (DN 200)	PTFE with silk cord, spring-loaded · Bushing 2.0402 (CuZn40Pb2)
Body gasket		Corrugated gasket with graphite facing
Insulating section		A351 CF8/A182 F304 1.4308/1.4301

<sup>1)</sup> Seats and metal-seated plug also with Stellite facing or plug made of solid Stellite available.

**Table 3:  $C_v$  and  $K_{VS}$  coefficients**

**Table 3.1: Overview**

$C_v$	0.12	0.2	0.3	0.5	0.75	1.2	2	3	5	7.5	12	20	30	47	75	120	190	290	420	735
$K_{VS}$	0.1	0.16	0.25	0.4	0.63	1.0	1.6	2.5	4.0	6.3	10	16	25	40	63	100	160	250	360	630
Seat Ø mm	6						12		24			31	38	50	63	80	100	125	150	200
Rated travel	mm	15											30			60				
	in	0.5											1.18			2.36				

**Table 3.2: Versions**

$C_v$	0.12	0.2	0.3	0.5	0.75	1.2	2	3	5	7.5	12	20	30	47	75	120	190	290	420	735
$K_{VS}$	0.1	0.16	0.25	0.4	0.63	1.0	1.6	2.5	4.0	6.3	10	16	25	40	63	100	160	250	360	630
NPS	DN																			
½	15	•	•	•	•	•	•	•	•	•										
¾	20	•	•	•	•	•	•	•	•	•										
1	25	•	•	•	•	•	•	•	•	•	•									
1½	40	•	•	•	•	•	•	•	•	•	•	•								
2	50								•	•	•	•	•	•						
3	80								•	•	•	•	•	•	•					
4	100												•	•	•	•	•			
6	150														•	•	•	•	•	
8	200																•	•	•	•

**Table 4:** Dimensions and weights for Type 3246 Globe Valve with long insulating section and circulation inhibitor

**Table 4.1:** Type 3246 with welding ends and cover plate with collar

Valve		NPS	½	¾	1	1½	2	3	4	6	8
		DN	15	20	25	40	50	80	100	150	200
Length L	Class 600/ PN 100	in	7.99	8.11	8.27	9.88	11.26	13.27	15.51	20.00	24.02
		mm	203	206	210	251	286	337	394	508	610
	Class 900/ PN 160	in	8.50	9.02	10.00	12.01	14.49	15.00	17.99	23.98	29.02
		mm	216	229	254	305	368	381	457	609	737
H4	Class 600 and 900/ PN 100 and 160	in	24				27			33	
		mm	610				686			838	
H5	Class 600 and 900/ PN 100 and 160	in	31.89				31.93	34.92	35.16	44.92	44.92
		mm	810				811	887	893	1141	1141
H8 <sup>1)</sup> (actuator area)	Class 600 and 900/ PN 100 and 160	in	9.45				15.55	18.90			
		mm	240 (175 to 750 cm <sup>2</sup> )				418 (1000 to 1400-60 cm <sup>2</sup> )			503 (1400-120 to 2800 cm <sup>2</sup> )	
Cover plate	Ød	in	5.98						7.99	10.0	
		mm	152						203	254	
	h	in	1.57								
		mm	40								
Weight, approx.	Class 600/ PN 100	lbs	55	57	60	66	170	234	313	624	1102
		kg	25	26	27	30	77	106	142	283	500
	Class 900/ PN 160	lbs	71	75	77	93	212	284	351	730	On re- quest
		kg	32	34	35	42	96	129	159	331	

<sup>1)</sup> Type 3246-7: H8 + 100 mm

**Table 4.2:** Types 3271 and 3277 Pneumatic Actuators

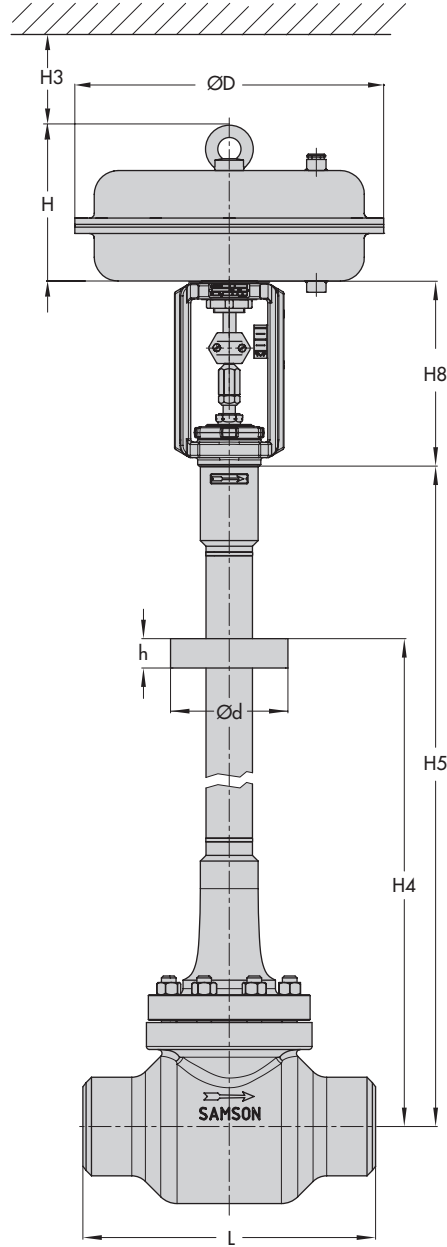
Actuator	in <sup>2</sup>	27.13	37.2	54.25	55.03	108.5	116.25	155	217	217	434	
	cm <sup>2</sup>	175	240	350	355	700	750	1000	1400-60	1400-120	2800	
Diaphragm ØD	in	8.5	9.45	11.02	11.02	15.35	15.35	18.19	20.87	21.02	28.23	
	mm	215	240	280	280	390	390	462	530	534	770	
H (700 cm <sup>2</sup> and larger including lifting eyelet)	in	3.07	2.56	3.23	4.8	7.87	8.03	14.06	11.3	19.3	24.8	
	mm	78	65	82	121	200	204	357	287	490	630	
H3 <sup>1)</sup>	Type 3271	in	4.33			7.48			24.02		25.59	
		mm	110			190			610		650	
	Type 3277	in	4.33			7.48			-			
		mm	110			190			-			
Weight	Type 3271	lbs	13	11	18	33	49	79	176	154	385.5	992
		kg	6	5	8	15	22	36	80	70	175	450
	Type 3277	lbs	22	20	26	42	57	88	-			
		kg	10	9	12	19	26	40	-			

<sup>1)</sup> Minimum clearance required to remove the actuator

**Table 4.3:** Valve/actuator assignment

Valve size		Stem diameter	Actuator
NPS	DN		
½ to 1½	15 to 40	0.63 in (16 mm)	175 to 750 cm <sup>2</sup>
2 to 4	50 to 100	0.98 in (25 mm)	350 to 2800 cm <sup>2</sup>
6	150	1.58 in (40 mm)	700 to 2800 cm <sup>2</sup>
8	200	1.58 in (40 mm)	1000 to 2800 cm <sup>2</sup>

**Dimensional drawing**



Version with welding ends

### Selection and sizing of the control valve

1. Calculate the  $C_v$  ( $K_v$ ) coefficient according to IEC 60534.
2. Select the valve size and  $C_v$  ( $K_{vs}$ ) coefficient from Table 3.
3. Determine the permissible differential pressure  $\Delta p$  from the Information Sheet ► T 8000-4.
4. Select the trim material from Table 2.
5. Select the type of end connection, seat/plug seal and characteristic from Table 1.

### Order specifications:

Valve size	NPS .../DN ...
Pressure rating	Class 600 or 900/PN 100 or 160
Type of end connections	Flanges or welding ends
Plug	Metal seal or high-performance metal seal
Characteristic	Equal percentage, linear or quick opening
Actuator	Type 3271 or Type 3277 (► T 8310-1, ► T 8310-2 or ► T 8310-3)
Fail-safe position	Fail-close or fail-open
Process medium	...
Density	kg/m <sup>3</sup> or lb/ft <sup>3</sup>
Temperature	°C or °F
Flow rate	lbs/h or kg/h or cu.ft/min or m <sup>3</sup> /h in standard or operating state
Pressure	$p_1$ and $p_2$ in bar (psi) (absolute pressure $p_{abs}$ ) (with minimum, normal and maximum flow rate)
Valve accessories	Positioner and/or limit switch

Note: The temperature limits for DIN and ANSI versions are not directly converted temperatures.

Specifications subject to change without notice



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**T 8046-2 EN**

2015-04-08 · English